

Gas Discharge Tubes(GDT)

SMD4042 Series

Electrical Characteristics

Part Number	DC Spark-over Voltage ^{1) 2)} @100V/S	Impulse Spark-over Voltage		Insulation Resistance ³⁾	Capacitance @1MHz	Glow Voltage @10mA	Arc Voltage @1A	Life Ratings ⁴⁾			
		100V/μS	1KV/μS					Impulse Discharge Current @8/20μS		Alternating Discharge Current @50Hz 1S	Impulse Life @10/1000μS
		Max	Max					±5 times	1 time		
		V	V					V	GΩ	pF	V
SMD4042-090E	90±20%	500	600	1	0.8	60	10	5	6	5	100
SMD4042-150E	150±20%	500	600	1	0.8	60	10	3	6	3	100
SMD4042-200E	200±20%	600	700	1	0.8	60	10	3	6	3	100
SMD4042-230E	230±20%	600	700	1	0.8	60	10	3	6	3	100
SMD4042-300E	300±20%	700	800	1	0.8	60	10	3	6	3	100
SMD4042-350E	350±20%	750	850	1	0.8	60	10	3	6	3	100
SMD4042-400E	400±20%	800	900	1	0.8	135	15	3	6	3	100
SMD4042-470E	470±20%	850	950	1	0.8	135	15	3	6	3	100
SMD4042-600E	600±20%	900	1000	1	0.8	135	15	3	6	3	100
SMD4042-800E	800±20%	1200	1400	1	0.8	135	15	3	6	3	100
SMD4042-1000E	1000±20%	1400	1600	1	0.8	135	15	3	5	3	100
Glow to Arc transition Current.....					<0.3A						
Weight.....					~0.28g						
Operation temperature					-40~+125°C						
Recommended storage ⁵⁾											
- Temperature					+5~+35°C						
- Humidity					45~+80%						
- Period.....					≤ 2 years						
Climatic category (IEC 60068-1).....					40/125/21						
Marking.....					Without						
Surface treatment.....					Matte-tin plated						
Moisture sensitivity level ⁶⁾					1						

¹⁾ At delivery AQL 0.65 level II, DIN ISO 2859.

²⁾ In ionized mode.

³⁾ Insulation Resistance Measuring Voltage: nominal voltage 90~150V at DC 50V, others at DC 100V.

⁴⁾ Tests according to ITU-T K.12 and UL 497B.

⁵⁾ Specified in terms of corrosion against tin plating.

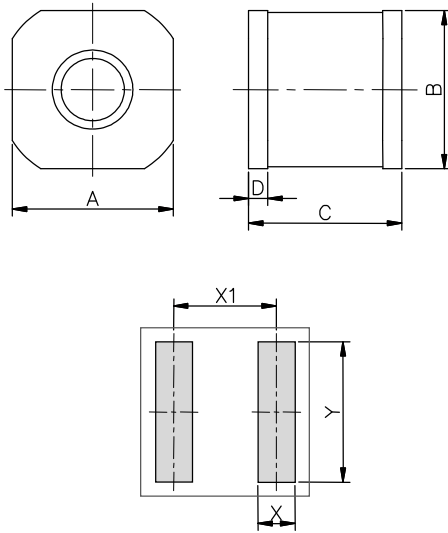
⁶⁾ Tests according to JEDEC J-STD-020.

Terms and current waveforms in accordance with ITU-T K. 12, IEC61643-21 and IEC 61643-311.

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Dimensions

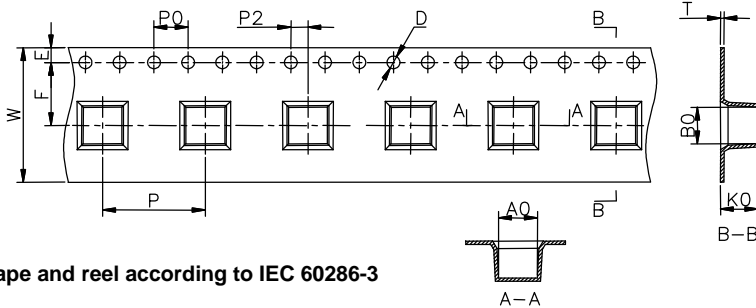


Symbol	Millimeters	Inches
A	4.2±0.2	0.165±0.008
B	4.2±0.2	0.165±0.008
C	4.0±0.2	0.157±0.008
D	0.5±0.1	0.020±0.004
X	1.3	0.051
X1	3.6	0.142
Y	5.0	0.197

Recommended Soldering Pad Layout

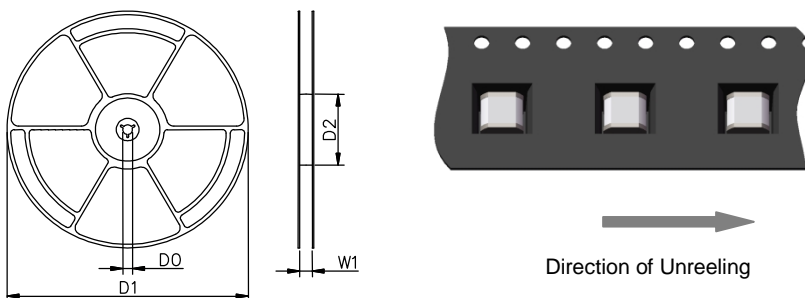
Packaging Information

Tape Specifications



Tape and reel according to IEC 60286-3

Reel Specifications



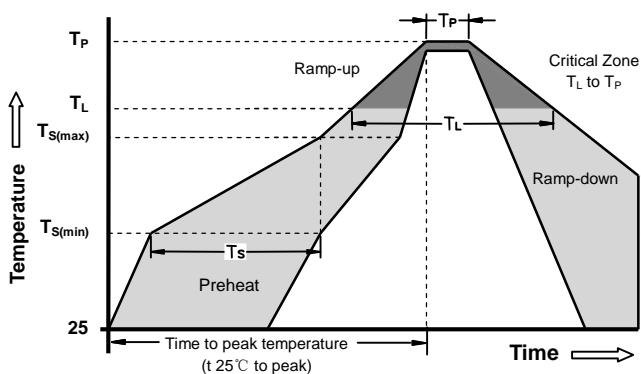
Symbol	Millimeters	Inches
W	16±0.3	0.630±0.012
A0	4.5±0.1	0.177±0.004
B0	4.3±0.1	0.17±0.004
K0	4.4±0.1	0.173±0.004
P	12±0.1	0.472±0.004
F	7.5±0.1	0.295±0.004
E	1.75±0.1	0.069±0.004
D	1.5+0.1/-0.0	0.059+0.004/-0.0
P0	4±0.1	0.157±0.004
P2	2±0.1	0.079±0.004
T	0.4±0.1	0.016±0.004
D0	13.3±0.15	0.524±0.006
D1	330±2	12.992±0.079
D2	100+1/-2	3.937+0.039/-0.079
W1	16.5±0.4	0.65±0.016

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	Reel	Inner Box	Carton
Size	330×20.5mm	340×333×70mm	375×353×380mm
Quantity	MPQ/MOQ: 1 reel=1,000pcs	1 Inner Box=3 reels=3,000pcs	1Carton=5 Inner boxes=15,000pcs
Photos			

Soldering Parameters - Reflow Soldering (Surface Mount Devices)



Reflow Condition		Pb - Free assembly
Preheat	-Temperature Min ($T_{S(min)}$)	150°C
	-Temperature Max ($T_{S(max)}$)	200°C
	- Time (min to max) (t_s)	60 -180 Seconds
Average ramp up rate (Liquids Temp T_L) to peak		3°C/second max
$T_{S(max)}$ to T_L - Ramp-up Rate		5°C/second max
Reflow	- Temperature (T_L) (Liquids)	217°C
	- Time (min to max) (t_s)	60 -150 Seconds
Peak Temperature (T_p)		260 +0/-5°C
Time within 5°C of actual peak Temperature (t_p)		10 - 30 Seconds

Surface mounted components (SMD) may exhibit a temporary increase in the DC spark-over voltage after the solder reflow process. The components will recover within 24 hours. There is no quality defect nor change in protection levels during the temporary change in DC spark-over voltage.

Terms and definitions

NO.	Item	Definitions
1	Gas discharge tube(GDT)	A gap, or several gaps, in an enclosed discharge medium, other than air at atmospheric pressure, designed to protect apparatus or personnel, or both, from high transient voltages. Also referred to as "gas tube surge arrester".
2	DC Spark-over Voltage	The voltage at which the gas discharge tube sparks over with slowly increasing d.c. voltage.
3	Impulse Spark-over Voltage	The highest voltage which appears across the terminals of a gas discharge tube in the period between the application of an impulse of given wave-shape and the time when current begins to flow.
5	Arc voltage	Voltage drop across the GDT during arc current flow.
6	Glow voltage	Peak value of voltage drop across the GDT when a glow current is flowing.
7	Impulse discharge current 8/20µs	Current impulse with a nominal virtual front time of 8 µs and a nominal time to half-value of 20 µs.
8	Alternating Discharge Current	The rms value of an approximately sinusoidal alternating current passing through the gas discharge tube.
9	Insulation Resistance	Insulation resistance shall be measured from each terminal to every other terminal of the GDT. The test is performed with DC50V when normal spark-over Voltage 70~150V, others with DC100V.
10	Capacitance	The capacitance shall be measured once at 1 MHz between all terminals unless otherwise specified.

Cautions and warnings

- I Do not operate surge arresters in power supply networks, whose maximum operating voltage exceeds the minimum spark-over voltage of the surge arresters.
- I Surge arresters may become hot in the event of longer periods of current stress (burn risk). In the event of overload the connectors may fail or the component may be destroyed.
- I Surge arresters must be handled with care and must not be dropped.
- I Do not continue to use damaged surge arresters.
- I The shown SMD pad dimensions represent a safe way to mount the arrester and are a recommendation of the manufacturer. During the reflow process it must be assured that no solder material reduces the insulation distance between the pads below the arrester.
- I SMD surge arresters should be soldered within 24 month after shipment.